

Shelf stability studies of optimized pineapple pomace powder enriched bread

Darshini J R1 and Deepa Terdal2

1.MSc Scholar, Department of PHM, COH, University of Horticultural Sciences, Bagalkot, Karnataka, India

2.Assistant Professor, Department of PHM, COH, University of Horticultural Sciences, Bagalkot, Karnataka, India

MSc Scholar, Department of PHM, COH, University of Horticultural Sciences, Bagalkot, Karnataka, India

Abstract

Functional foods have become a reality that can complete the nutritional needs of a specific segment of the population. Cereals products have been traditionally the election foodstuff for enrichment campaigns however the food matrix and processing can have a significant influence on the bioactivity of the key compounds. The pineapple is part of the bromeliaceae family. The cultivated types belong to the genus *Ananas*, which covers several species, the most familiar of which, exploited for commercial purposes is *Ananas comosus*. In the present investigation the pineapple pomace enriched breads of treatment T₁, T₂, T₃ and T₄ are packed in low density polyethylene covers and stored for 15 days. Among these breads of treatments T₂ showed best results. It showed less change during storage period. Microbial load was also low compared to other treatments. It also found to be superior nutritionally and in sensory attributes. Therefore, T₂ treatment of pineapple pomace enriched breads was considered as best compared other treatments after 15 days of storage.

Index terms: Pineapple, Low density polyethylene, Sensory attributes and Pineapple pomace enriched breads

Introduction

Bread is a good source of functional food as it is a staple and affordable food product eaten daily and consumed all over the world. The manufacturing process is relatively cheap, well known and it is not difficult to implement. All grains and millets are the ideal base for a wholesome diet. All variants of grains and millets are low cost, nutritious and locally available food stuff (Teradal *et al.*, 2017). Also, these can be enriched with fibre is big challenge now a days. Generally, bread has good taste allowing a great possibility of variations that ensure a broad acceptance by the consumer. The pineapple is part of the bromeliaceae family. The cultivated types belong to the genus *Ananas*, which covers several species, the most familiar of which, exploited for commercial purposes is *Ananas comosus*. Pineapple is an important fruit which can be eaten fresh or eaten in a processed form. This delightful tropical fruit is high in enzyme bromelain and antioxidant vitamin C, both of which play a major role in the body's healing process. Bakery products provide best structure by which functionality can be provided to the customers in a suitable food. Most of bakery products are used as a source for incorporation of different nutritionally rich ingredients for their diversification (Hooda and Jood 2005; Sudha *et al.*, 2007). This approach not only promotes development of diversified and nutrient rich bakery

products but also reduces over exploitation and excessive use of wheat for making bakery products. Therefore, the present study was undertaken to study the shelf stability of developed pineapple pomace enriched bread.

Materials and methods:

Moisture (%)

Moisture was determined by using moisture balance. Two gram of biscuit was placed in the sample dish and dried in the electric moisture balance until it automatically showed moisture in percentage. The instrument indicates the end point of measurement by a beep and gives the constant value for moisture.

Water activity (a_w)

Water activity of bread was measured by using water activity meter. Water activity of bread was measured by using water activity meter. Water activity of bread was measured by placing piece of bread in the sample chamber. The observation was directly read in the instrument after it was stabilised

Crude fibre (%)

Crude fiber estimation was done by using Fibra plus-FES-6 instrument and the procedure is explained

Texture analysis (N)

Texture measurements in this study were obtained using TA-XT-plus Texture Analyzer (Stable Micro Systems, London, England) as used by Park and Baik (2004). The procedure is explained

Table 1: Effect of storage from 0th to 15th days (under ambient condition) on Moisture and Water activity of pineapple pomace powder enriched bread

Treatments	Moisture (%)			Water activity(a _w)		
	0 th day	7 th day	15 th day	0 th day	7 th day	15 th day
T ₁	23.56	19.96	19.02	0.80	0.80	0.78
T ₂	24.85	18.42	11.02	0.83	0.79	0.75
T ₃	26.58	21.00	11.23	0.86	0.82	0.75
T ₄	26.68	22.49	11.83	0.86	0.84	0.78
Mean	25.42	20.47	13.28	0.84	0.81	0.76
SEm±	0.33	0.38	0.23	0.005	0.003	0.006
CD at 1 %	1.37	1.58	0.97	0.011	0.011	0.018

Common ingredients: Sugar (5g), Shortenings (50g), Yeast (5g), salt (2g)

T₁ :100% APF

T₂ : 90% APF +5% PPP + 5% DSF

T₃ : 87.5 APF +7.5% PPP + 5% DSF

T₄ :85 .0% APF +10% PPP + 5% DSF

APF: All purpose flour

PPP: Pineapple pomace powder

DSF: Defatted soya flour

Moisture (%)

The data on moisture content of nutritional enriched bread incorporating pineapple pomace powder as influenced by LDPE packaging material of different treatments and storage period under ambient condition is presented in Table 1. The data indicated that, there were significant differences among storage periods up to 15 days of storage. It is evident from the mean value for moisture content that it is decreased with the progress of storage period. At 15th day after storage, least moisture content of pineapple pomace enriched bread observed in T₂ (11.02 %). The data on water activity of nutritional enriched bread incorporating pineapple pomace powder as influenced by low density polyethylene packaging material of different treatments and storage period under ambient condition is presented in Table 1 At 7th day after storage, the data revealed that the least water activity content of pineapple pomace enriched bread observed in T₂ (0.79). The moisture and water activity of crumb containing different levels of fibre decreased during storage because of moisture loss. In fact, moisture changes contribute to staling through evaporation and water redistribution. This statement is supported by Borchani *et al.* (2015).

However, the increase in moisture content of cookies containing pomegranate seed powder and defatted soybean flour might be due to increased absorption of water by crude fiber present in pomegranate seed powder. The high water-holding capacity of fiber present in the pomegranate seed is due to more hydroxyl groups of cellulose in the fiber able to bind with free water molecule through hydrogen bonding and thus results in greater water-holding capacity (Harish *et al.*, 2022).

Table 2: Effect of storage from 0th to 15th days (under ambient condition) on texture of pineapple pomace enriched bread

Treatments	Texture (N)		
	0 th day	7 th day	15 th day
T ₁	0.14	0.22	0.30
T ₂	0.17	0.31	0.37
T ₃	0.19	0.33	0.41
T ₄	0.20	0.35	0.44
Mean	0.17	0.30	0.38
SEm±	0.02	0.003	0.012
CD at 1 %	0.02	0.01	0.04

Common ingredients: Sugar (5g), Shortenings (50g), Yeast (5g), salt (2g)

T₁ :100% APF

T₂ : 90% APF +5% PPP + 5% DSF

T₃ : 87.5 APF +7.5% PPP + 5% DSF

T₄:85 .0% APF +10% PPP + 5% DSF

APF: All purpose flour

PPP: Pineapple pomace powder

DSF: Defatted soya flour

The data on texture of nutritional enriched bread incorporating pineapple pomace powder as influenced by low density polyethylene packaging material of different treatments and storage period under ambient condition is presented in Table 2. It is evident from the mean value for texture that it is increased with the progress of storage period. At initial stage of storage, the maximum texture (0.20 N) was recorded in T₄ (85% APF +10% PPP + 5% DSF) and it found to be on par with T₃ (0.19 N). The minimum texture (0.14 N) was recorded in the treatment T₁ (100% APF). At 15th day after storage, the maximum texture was recorded in T₄ (0.44 N) and it is found to be on par with T₃ (0.41 N). The minimum texture was recorded in the treatment T₁ (0.30N). The rapid increase of the crumb firmness can be attributed to the amylopectin recrystallization, the formation of complexes between starch and proteins, the water redistribution among the bread constituents and other phenomena that easily occur in this baked product during storage. This statement is supported by (Borchani *et al.*, 2015).

Conclusion : The composition of T₅ [82.5% all-purpose flour (APF) +12.5% pineapple pomace powder (PPP) + 5% defatted soya flour (DSF) was found to be best during the storage period of 15 days.

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